



Basic Statistics Reference—1

Guide to Visualizing Data

Purpose

Graphical Method

See relationships in data	Scatter plot
See time relationships	Time series run chart
See variation of Y with 1 X	Box Plot chart
See variation of Y with 2+ X's	Multi-vari chart
Prioritize 2+ X's to focus on	Pareto chart
Check normality of data	Normal plot
Predict relationships in data	Regression predicted line

Measurement Error Guide for Continuous Data

If the %GRR is... Then measurement error is...

<10%	Acceptable
between 10% & 30%	Unacceptable for "critical" measurements (You should improve the measurement process.)
>30%	Unacceptable

Measurement Error Guide for Discrete (Attribute) Data

When should each formal statistical approach be used?

Attribute data is on Nominal scale



Fleiss's Kappa statistic

Attribute data is on Ordinal scale
(each item has at least 3 levels)



Kendall's coefficients

Interpreting results of Kappa's or Kendall's coefficients

When Result = 1.0	perfect agreement
When Result > 0.9	very low measurement error
When 0.70 < Result < 0.9	marginal measurement error
When Result < 0.7	too much measurement error
When Result = 0	agreement only by chance

Interpreting the accompanying p value

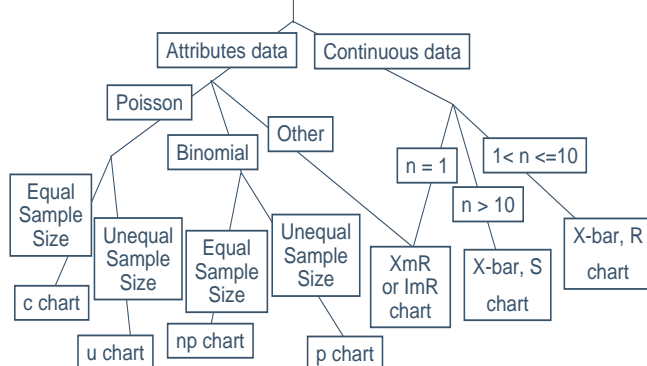
Null Hypothesis: Consistency by chance; no association

Alternative Hypothesis: Significant consistency & association

Thus, a p value < 0.05 indicates significant and believable consistency or association.

Statistical Process Control Chart

Control Chart



Guide to Interpreting the p Value

Method	Null	Alternative	P < 0.05	P > 0.05
Hypothesis Tests	No difference exists; no associations	Two items are different; association exists	Accept alternative	Accept null
Tests for Normality	Data follows normal distribution	Data does not follow normal distribution	Accept alternative	Accept null
ANOVA	No difference of Y across levels of x	Difference of Y exists between 1+ levels of x	Accept alternative	Accept null
Regression	x factor does not add value to model	X factor adds value to model	Accept alternative	Accept null
Chi-Square	Two discrete variables are not associated	Two discrete variables are associated	Accept alternative	Accept null
Logistic Regression	x factor does not add value; model has no significant x's	X factor adds value to model; model has 1+ significant x's	Accept alternative	Accept null



Basic Statistics Reference—2

Types of Hypothesis Tests

Data Type	Interval or Ratio (Parametric Tests)		Ordinal (Non-Parametric Tests)		Nominal	Proportion
# Samples (Data groups)	Mean	Variance	Median	Variance / Fit	Similarity	Similarity
1 Sample	1-sample t test	1-sample Chi-Square test	1 sample Wilcoxon Signed Ranks test	Kolmogorov- Smirnov Goodness of Fit test	>2 cells Chi-Square Binomial Sign Test =2 cells	1 Proportions test
2 Samples	Independent 2-sample t test Paired t test	Normal F test Levene test Not Normal	Independent Mann Whitney U test Wilcoxon matched Paired	= Medians Siegel- Tukey test Moses test ≠ Medians	Fisher Exact test (1-way ANOVA); Chi-Square test	2 Proportions test
3+ Samples	ANOVA (1 & 2 way ANOVA; Balanced ANOVA; GLM) MANOVA (General & Balanced)	Normal Bartlett test Levene test Not Normal	Independent Kruskal-Wallis 1-way ANOVA Friedman 2-way ANOVA Paired	Van der Waerden Normal scores test	Chi-Square test	ANOM (Analysis of Means)

Hypothesis Tests in Minitab

Data Type	Interval or Ratio (Parametric Tests)		Ordinal (Non-Parametric Tests)		Nominal	Proportion
# Samples (Data groups)	Mean	Variance	Median	Variance / Fit	Similarity	Similarity
1 Sample	Stat>Basic Statistics> 1 sample t	Stat>Basic Statistics>2 Variances> Summarized Data	Stat> Non- parametrics> 1- Sample Wilcoxon	Stat> ANOVA> Test for Equal Variances Or Stat> ANOVA> General Linear Model	Stat> Tables> Cross Tabulation and Chi-Square	Stat> Basic Statistics> 1 Proportion
2 Samples	Independent Stat>Basic Statistics>2 sample t Stat>Basic Statistics> Paired t Paired	Stat>Basic Statistics>2 Variances	Stat> Non- parametrics> Mann Whitney (Wilcoxon Matched Pair Test Not Automated)	Stat> ANOVA> Test for Equal Variances Or Stat> ANOVA> General Linear Model	Stat> Tables> Cross Tabulation and Chi-Square	Stat> Basic Statistics> 2 Proportions
3+ Samples	Stat> ANOVA> wide variety of choices	Stat> ANOVA> Test for Equal Variances Or Stat> ANOVA> General Linear Model	Stat> Non- parametrics> Kruskal-Wallis or Friedman	Stat> ANOVA> Test for Equal Variances Or Stat> ANOVA> General Linear	Stat> Tables> Cross Tabulation and Chi-Square	Stat> ANOVA> Analysis of Means

Basic Statistics Reference—3

Quantifying Relationships of X Factors with Y Outcomes

ANOVA & MANOVA

		Y (Continuous)	
		1 Variable	>= 2 Variables
X (Discrete)	1 Variable, 2 levels	t-Test	Hotellings T ² , Discriminant Analysis
	1 Variable, >= 2 levels	1-Way ANOVA	1-Way MANOVA
	>= 2 Variables	2-Way ANOVA	2-Way MANOVA
	Mixture of Discrete & Continuous	ANCOVA	MANCOVA

ANOVA & MANOVA *in Minitab*

		Y (Continuous)	
		1 Variable	>= 2 Variables
X (Discrete)	1 Variable, 2 levels	Stat>Basic Stats> sample t or paired t	Stat>Multivariate> Discriminant Analysis
	1 Variable, >= 2 levels	Stat>ANOVA>1 -way or 1-way (unstacked)	Stat>ANOVA>Balanced or General MANOVA
	>= 2 Variables	Stat>ANOVA>2 -way	Stat>ANOVA>Balanced or General MANOVA
	Mixture of Discrete & Continuous		



		Continuous	Discrete
X	Discrete	ANOVA & MANOVA	Chi-Square & Logit
	Continuous	Correlation & Regression	Logistic Regression

Correlation & Regression

		Y (Continuous)	
		1 Variable	≥ 2 Variables
X (Continuous)	1 Variable	Bivariate regression	
	≥ 2 Variables	Multiple regression	Multi-variable regression; Canonical analysis (CANONA)

Correlation & Regression *in Minitab*

		Y (Continuous)	
		1 Variable	≥ 2 Variables
X (Continuous)	1 Variable	Stat>Regression>Regression or Stepwise Regression	
	≥ 2 Variables	Stat>Regression>Regression or Stepwise Regression	



Basic Statistics Reference—4

Data Types

Type of Data		Description	Examples
Attribute or Categorical Data	Nominal	Categories or buckets of data with no ordering	defect types language types customers document types
	Ordinal	Categories or buckets of data with ordering	severity ratings priority ratings customer satisfaction ratings high, medium, or low ratings
Continuous Data	Interval	Data measured on a scale that has equal intervals	productivity defect density preparation rate cycle time
	Ratio	Interval data that has an absolute zero	size test hours

Smaller sample sizes needed

Process Quick Reference

Hypothesis Test Steps

1. Identify a null and alternative hypothesis, and data sample(s).
2. If **continuous data**, test each sample for normality, and test both samples for equal variance.
 - a) If **not normal but equal variances**, then either: 1) transform data using Box-Cox transformation and conduct parametric hypothesis tests (remember to un-transform results to interpret hypothesis), or 2) conduct nonparametric hypothesis tests,
 - b) If **not equal variances**, then conduct nonparametric hypothesis tests,
 - c) If **normal and equal variances**, conduct parametric hypothesis tests.
3. If **discrete data**, conduct nonparametric hypothesis tests
4. Use "**Hypothesis Decision Matrix**" to decide which parametric or nonparametric test to conduct, and use the "**p Value Summary chart**" to interpret the result of test.

Quantifying Relationships

1. Identify a sample or population of data to analyze for correlation or predictive relationships.
2. Use **quantifying relationships decision matrix** to determine which method to use.
3. Use **p value summary chart** to conclude result.

Regression Analysis Steps

1. Identify a Y outcome variable and 1+ explanatory x factors to conduct a regression analysis.
2. Conduct the regression analysis.
3. Use **p value summary chart** to conclude which x factors add value to the model.
4. Review **adjusted R squared value** to see how much (%) of the Y behavior is explained by the model.
5. Review the **4-in-one residuals chart** to ensure residuals look okay.
6. If **residuals** do not look okay, investigate nonlinearity, discard model or proceed with caution regarding significant conclusions.

ANOVA Steps

1. Identify a Y outcome variable and 1+ explanatory x factors to conduct ANOVA.
2. Conduct the ANOVA.
3. Use **p value summary chart** to conclude whether the Y is different by levels of the x factor.
4. Review **adjusted R squared value** to see how much (%) of the Y behavior is explained by the ANOVA model.
5. Review the **confidence intervals** of the various levels of the x factor to see which are common (i.e., overlap) vs. which are different (i.e., do not overlap).
6. Review the **residuals chart** to ensure residuals look okay.
7. If **residuals** do not look okay, investigate **nonlinearity**, discard model, or proceed with caution regarding significant conclusions.